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Fig.1

2-10 $\mu\text{m}$ [2-5 $\mu\text{m}$ ]	Phenoxy Resin
100 $\text{mg}/\text{m}^2$ [50 $\text{mg}/\text{m}^2$ ]	Chromate film
10-40 $\text{g}/\text{m}^2$	Zn-Ni Plate
	Cold-Rolled steel sheet

Fig.2

